

**Garant**

**Indexable insert for turning ZCMX 050204, for "4 in 1" turning and boring tools, Grade: HUZ310**

**Order data**

Order number	268420 HUZ310
GTIN	4062406273620
Item class	21K

**Technical description**

Grade	HUZ310
Cutting conditions	continuous
Number of changes/inserts	2
Cutting depth $a_p$	0.2 - 4 mm
Main application	N
ISO code indexable insert	ZCMX 050204
Coating	uncoated
Corner radius	0.4 mm
Cutting speed $v_c$ main application	200 - 600 m/min
Tool material	Carbide
Feed rate $f$ when turning	0.05 - 0.4 mm

Feed rate $f$ when drilling	0.03 - 0.3 mm
suitable for tool dia. $D_c$	10 mm
Type of product	Indexable insert for turning